

# Work Order ID 53179

October 26, 2009 10:11:41 AM



Page 1

Item ID: D2054

Revision ID: B

Item Name: Bushing

Start Date: 26/10/2009 Start Qty: 20.00

Required Date: 03/11/2009 Req'd Qty: 20.00

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2054

Rev B

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

Machine as per folio FAI  
Deburr

0.00

0.00

5/10/29

30 6

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

5/10/29

30 6

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

10.30

31

**Work Order ID 53179**

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Page 2

Item ID: D2054

Accept



Setup Start



Revision ID: B

Stop



Item Name: Bushing

Start Date: 26/10/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 03/11/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: 7

0.00



Packaging

Memo

0.00

Packaging

9/11/2

BW SP

140

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/03

MF  
09-11-03

# Picklist Print

October 26, 2009 10:11:45 AM

Page 1

Work Order ID: 53179



Parent Item: D2054RevB



Parent Item Name: Bushing

Start Date: 26/10/2009

Required Date: 03/11/2009

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRINR1.000		Purchased	No			120	f	53.3311	1.2274			

Delrin Round Bar 1"

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

53.33105263

— 108757

28.0010526

108804

25.33

SH 09/10/30

1.6 Pt

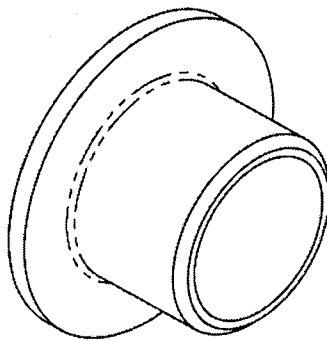
3.5+





DESIGN JB	DRAWN BY UP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. <b>D2054</b>	REV. B SHEET 1 OF 1
DATE <b>01.12.20</b>	TITLE <b>BUSHING</b>		SCALE 1:1
--	92.05.13	NEW ISSUE	
A	01.06.05	CHANGE TOL. ON ID.	
B	01.12.20	REDRAW; ADD DELRIN OPTION; ADD NOTES	

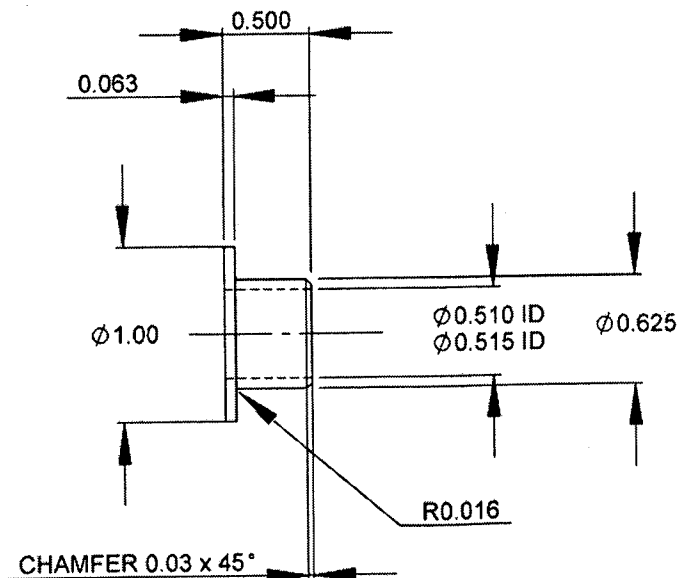
**RELEASED**  
01.12.21



**ISOMETRIC DETAIL (SCALE 2:1)**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 53179

*BS 09-10-26*



**D2054 BUSHING**

MATERIAL: BLACK TEFLON  
or BLACK UHMW  
or BLACK DELRIN

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

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